

Work Order ID 111212-1 *SPV*

111212

Page 1

Thursday, January 09, 2014 11:45:18 AM

Item ID: D4728-059 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: *2* Stop ***NS2***
 Item Name: Cabin Lights Harness
 Start Date: 1/9/2014 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: *14* Date: *14-01-9* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4728	<i>SD 14-01-22</i>								

110 0.00
110
 Outsource8
 Outsource process- Eagle
 Memo
 Issue P/O to Eagle : *22565*
 Manufacture as per dwg
 Certificate of conformity required
 0.00
CX 14/01/09 (4)

120 0.00
120
 Packaging
 Packaging
 Receive & Inspect for Damage & Mat'l Certs
 Memo
 Inspect and check certificate of conformity
 0.00
 POSITIVE RECALL *create*
 EFFECTIVE *14-01-22* AUTH *W*
 RELEASED *W* DATE *14-01-22*
14/01/22 (4)

130 0.00
130
 QC
 Quality Control
 QC6- Inspect dimensions to drawing
 Memo
 0.00
 DAS
 27
 9-83
14/1/23
2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
		<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Work Order ID 111212

Thursday, January 09, 2014 11:45:19 AM

111212

Page 2

Item ID: D4728-059 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cabin Lights Harness
Start Date: 1/9/2014 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 1/24/2014 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00							
140									
Packaging	Memo <i>ST/21</i>	0.00				<i>DAS</i>	<i>32</i>	<i>14/01/23</i>	<i>(2)</i>
Packaging						<i>189</i>			
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-24

WME
14-1-23

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Picklist Print

Thursday, January 09, 2014 11:45:23 AM

Page 1

Work Order ID: 111212

111212

Parent Item: D4728-059

D4728-059

Parent Item Name: Cabin Lights Harness

Start Date: 1/9/2014

Required Date: 1/24/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM
B 13/07/024 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4728-059P

Purchased

No

Each

0.0000

4

D4728-059P

Cabin Lights Harness

**

2x 11/12/12

17/04/23

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

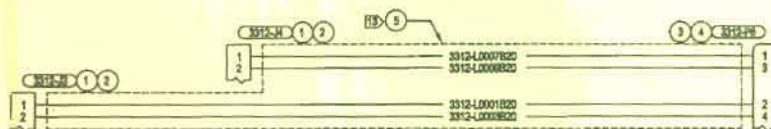
QA Closed: _____ Date: _____

Work Order update only ☐

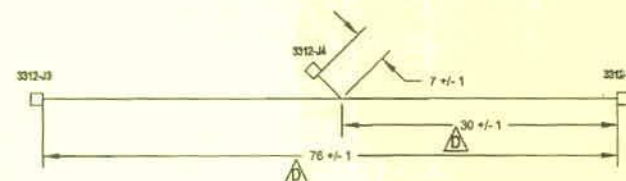
Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Design											
Doc/Data											
Equip/Tooling											
Handling/Pre											
Material											
Operator											
Offset/Setup											
Process											
Supplier											
Training											
Transport											
Unapproved											

FAULT CATEGORY			
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

LIST OF MATERIALS					
QTY PER		ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	2	1	1-480303-0	CONNECTOR	TYCO ELECTRONICS
	A/R (4)	2	60617-1	CONTACTS	TYCO ELECTRONICS
	1	3	1-480428-0	CONNECTOR	TYCO ELECTRONICS
	A/R (4)	4	60618-1	CONTACTS	TYCO ELECTRONICS
	A/R (77)	5	XPF-1/4	EXPANDABLE SLEEVING	EDMO



D4728-059 CABIN LIGHTS HARNESS ASSY.



D4728-059 CABIN LIGHTS
HARNESS VIEW

C214/01/22
w/o: 111212

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-8 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TX-T14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPER, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

DESIGN	<i>D4728</i>	DART AEROSPACE LTD	
DRAWN	<i>D4728</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>6</i>	DRAWING NO.	REV. 1
MFG. APPR.	<i>Li</i>	D4728	SHEET 13 OF 15
APPROVED	<i>6</i>	TITLE	SCALE
DE APPR.	<i>6</i>	UTILITY INTERIOR WIRING HARNESS NT	
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

Page 1 of 2

DATE: 22 Jan 14

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
1	24	24	0	640911-1	See W.O.	Inventory	50966	Spade Socket
2	12	12	0	M24308/2-2Z	See W.O.	Inventory	50966	Connector
3	12	12	0	M85049/48-2-2F	See W.O.	Inventory	50966	Backshell
4	24	24	0	M24308/26-1F	See W.O.	Inventory	50966	Female Screw Jack
5	10	10	0	1-480303-0	See W.O.	Inventory	50966	Connector
6	30	30	0	60617-1	See W.O.	Inventory	50966	Contact
7	12	12	0	MS25036-148	See W.O.	Inventory	50966	Terminal
8	148FT	148FT	0	M22759/41-20-9	See W.O.	Inventory	50966	Wire
9	24FT	24FT	0	M27500-20TG2T14	See W.O.	Inventory	50966	Wire
10	11	11	0	1-480305	See W.O.	Inventory	50966	Connector
11	36	36	0	60618-1	See W.O.	Inventory	50966	Contact
12	5	5	0	350781-1	See W.O.	Inventory	50966	Connector

CERTIFICATE OF COMPLIANCE☒

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE☐

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





PRODUCTION / PRODUCTION SERVICES

PACKING SLIP

Page 2 of 2

DATE: 22 Jan 14

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
13	10	10	0	350690-3	See W.O.	Inventory	50966	Contact
14	2	2	0	1-480426-0	See W.O.	Inventory	50966	Connector
15	2	2	0	M83536/2-024M	See W.O.	Inventory	50966	Relay
16	2	2	0	M12883/45-01	See W.O.	Inventory	50966	Relay Socket
17	2	2	0	1-480424-0	See W.O.	Inventory	50966	Connector
18	4	4	0	MS25036-103	See W.O.	Inventory	50966	Terminal

CERTIFICATE OF COMPLIANCE☒

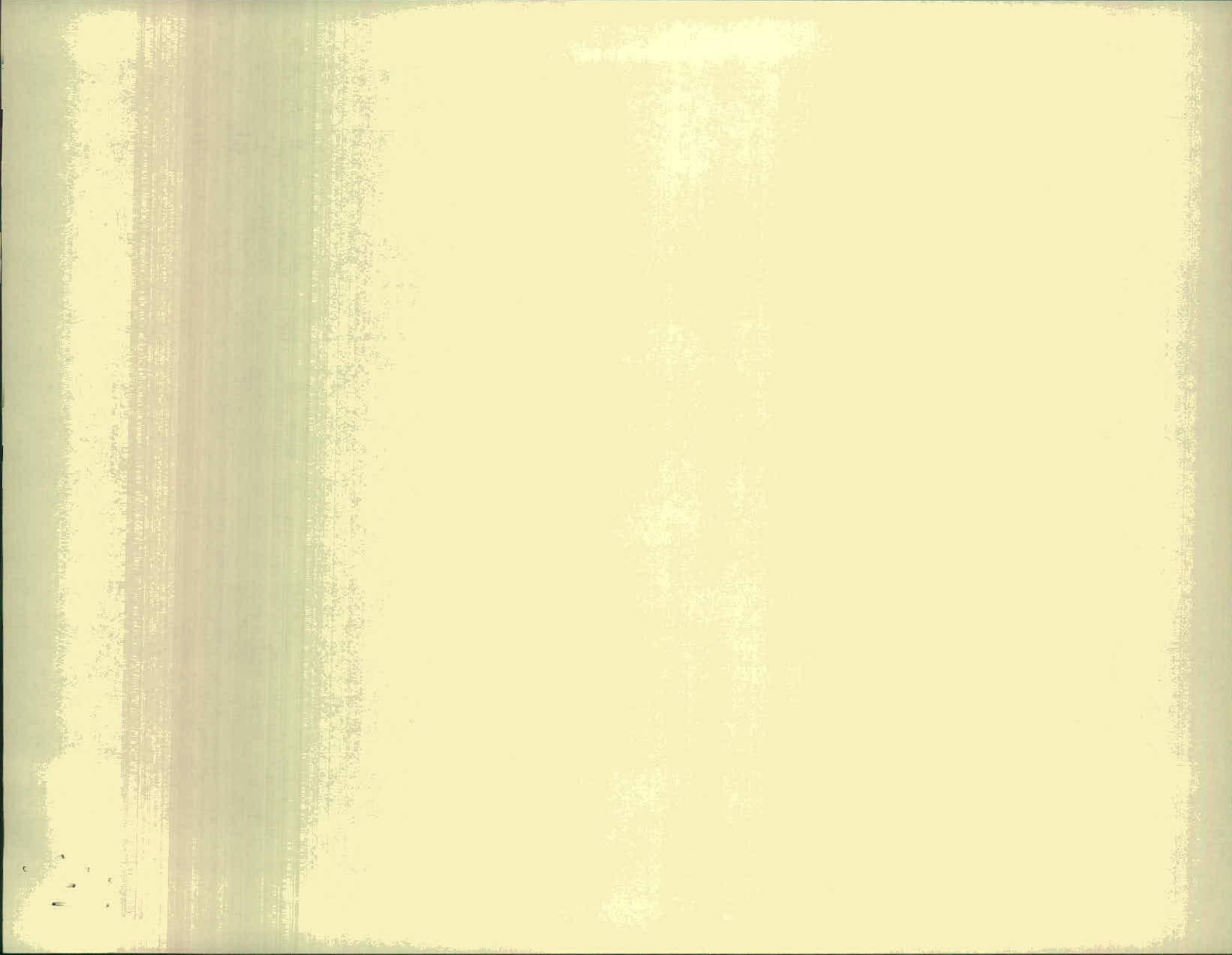
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AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

September 12, 2013

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#13-002810

Customer PO number: PO20444

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Phone: (613)632-5200

Ship Via: FED EX

Carrier Terms:

Waybill: 796671258543

Customer PO number: PO20444

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
25	D4728-061	CABIN LIGHTS CONTROL RELAY	Shipping Area	1	Each		LT-13-013168.1
Type of sale: Outright							
Sales Order Number: SO13-01247.025				Eagle PO Number:			
PI Attn: Michael Gregoire							
26	D4728-061	CABIN LIGHTS CONTROL RELAY	Shipping Area	1	Each		LT-13-013185.1
Type of sale: Outright							
Sales Order Number: SO13-01247.026				Eagle PO Number:			
PI Attn: Michael Gregoire							
27	D4728-063P	CABIN TEMP SENSOR JUMPER ASSEMBLY	Shipping Area	1	Each		LT-13-013169.1
Type of sale: Outright							
Sales Order Number: SO13-01247.027				Eagle PO Number:			
PI Attn: Michael Gregoire							
28	D4728-063P	CABIN TEMP SENSOR JUMPER ASSEMBLY	Shipping Area	1	Each		LT-13-013186.1
Type of sale: Outright							
Sales Order Number: SO13-01247.028				Eagle PO Number:			
PI Attn: Michael Gregoire							
29	D4728-046	RH CABIN SPEAKER #3	Shipping Area	1	Each		LT-13-013170.1
Type of sale: Outright							
Sales Order Number: SO13-01247.029				Eagle PO Number:			
PI Attn: Michael Gregoire							
30	D4728-046	RH CABIN SPEAKER #3	Shipping Area	1	Each		LT-13-013187.1
Type of sale: Outright							

>> denotes that the Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 50966

Dart Aerospace Ltd.

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 13 HARNESS, CABIN LIGHTS

Squawk: 13.1

Discrepancy:

Assemble D4728-059P IAW
DWG D4728 Rev. C
B111212

Resolution:

13.1 Work Done By:

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-13-010322	New	2
60617-1	CONTACT		LT-14-000712	New	4
1-480426-0	CONNECTOR		LT-009849	New	1
60618-1	CONTACT		LT-13-010290.1	New	4
M22759/41-20-9	WIRE		LT-12-017366	New	18

Squawk: 13.2

Discrepancy:

Assemble D4728-059P IAW
DWG D4728 Rev. C
B111212

Resolution:

13.2 Work Done By:

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-13-010322	New	2
60617-1	CONTACT		LT-14-000708	New	1
60617-1	CONTACT		LT-14-000711	New	1
60617-1	CONTACT		LT-14-000717	New	2
1-480426-0	CONNECTOR		LT-009849	New	1
60618-1	CONTACT		LT-13-010290.1	New	4
M22759/41-20-9	WIRE		LT-12-017366	New	18

Squawk: 13.3

Discrepancy:

Assemble D4728-059P IAW
DWG D4728 Rev. C
B111212

Resolution:

13.3 Work Done By:

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-13-010322	New	2
60617-1	CONTACT		LT-14-000713	New	4
1-480426-0	CONNECTOR		LT-009849	New	1
60618-1	CONTACT		LT-13-010290.1	New	4
M22759/41-20-9	WIRE		LT-12-017366	New	18

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 50966

Dart Aerospace Ltd.

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 13.4**Discrepancy:

Assemble D4728-059P IAW

DWG D4728 Rev. C

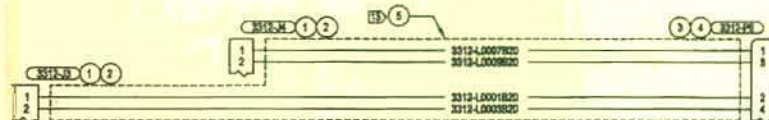
B111212

Resolution:**13.4 Work Done By:**Parts:

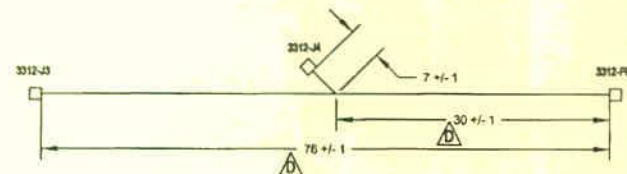
Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480303-0	CONNECTOR		LT-13-010322	New	2
60617-1	CONTACT		LT-14-000710	New	1
60617-1	CONTACT		LT-14-000719	New	2
60617-1	CONTACT		LT-14-000703	New	1
1-480426-0	CONNECTOR		LT-009849	New	1
60618-1	CONTACT		LT-13-010290.1	New	4
M22759/41-20-9	WIRE		LT-12-017366	New	18

****** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ************ Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software ******

LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	2	1	1-480303-0	CONNECTOR	TYCO ELECTRONICS
	A/R (4)	2	60617-1	CONTACTS	TYCO ELECTRONICS
	1	3	1-480426-0	CONNECTOR	TYCO ELECTRONICS
	A/R (4)	4	60618-1	CONTACTS	TYCO ELECTRONICS
	A/R (77)	5	XPF-1/4	EXPANDABLE SLEEVING	EDMO



D4728-059 CABIN LIGHTS HARNESS ASSY.



**D4728-059 CABIN LIGHTS
HARNESS VIEW**

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-xx-0 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-JX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-xxTxxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (+) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

DESIGN	DRW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DRW		
CHECKED	DRW	DRAWING NO.	REV. D
MFG. APPR.	DRW	D4728	SHEET 13 OF 15
APPROVED	DRW	TITLE	SCALE
DE APPR.	DRW	UTILITY INTERIOR WIRING HARNESS	NTS
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